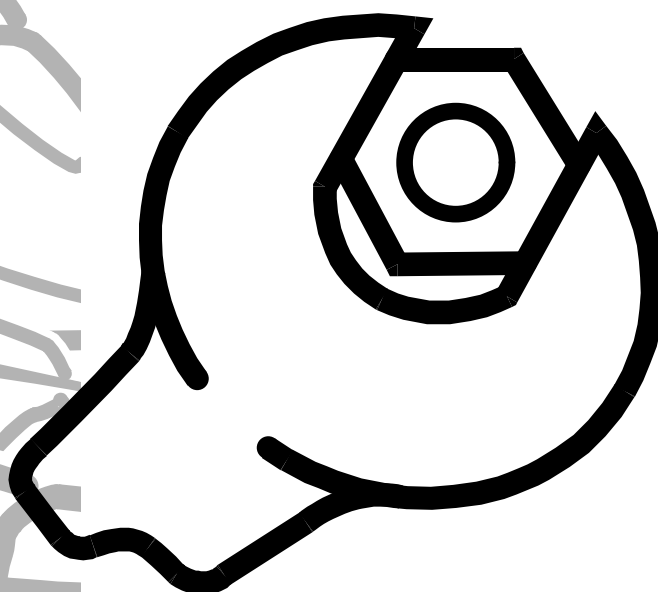




TOOL BOOKLET



SEA·DOO®

Bombardier

P/N 219 200 106



SERVICE TOOLS

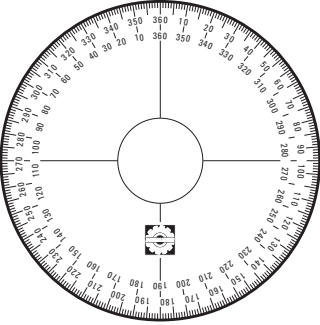
This is a list of tools to properly service Sea-Doo watercraft. The list includes both the mandatory tools and the optional tools that are ordered separately. The list of Service Products, both mandatory and optional, are not part of any kit and must all be ordered separately. If you need to replace or add to your tool inventory, these items can be ordered through your regular parts channels.

NOTE: The numbers outlined in black (example: **1**) are reference numbers to tools from other divisions (Ski-Doo Snowmobiles and/or Sea-Doo Jet Boats). Matching reference numbers indicate the same tool is being used on both products, even if the part numbers are different.

ENGINE — MANDATORY SERVICE TOOLS

Degree wheel
P/N 295 000 007

1



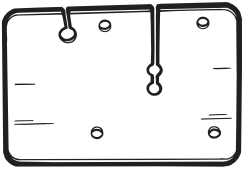
A circular degree wheel with two scales: an outer scale from 0 to 360 degrees and an inner scale from 0 to 180 degrees. A central pointer indicates the current degree.

A00B334

APPLICATION
All models.

Rubber pad
P/N 295 000 101

547



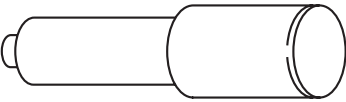
A rectangular rubber pad with two circular holes and two small rectangular tabs.

F01B0J4

APPLICATION
All models.

Bearing pusher
P/N 290 876 500

12



A cylindrical bearing pusher with a flange on one end and a threaded rod passing through the center.

A00B2J4

APPLICATION
All engines except 787.

8

8

7

7

1

5

2

3

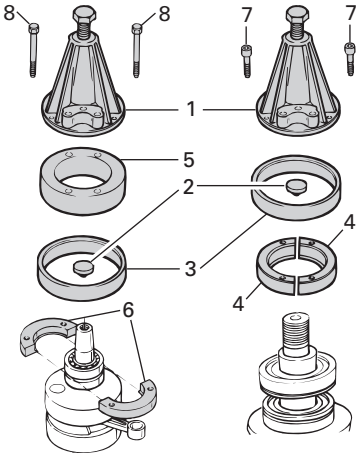
6

4

4

4

4



Two diagrams showing the assembly of a bearing. The left diagram is labeled 'MAG side' and the right diagram is labeled 'PTO side'. They show various components numbered 1 through 8, including a bearing, a ring, a distance ring, and a screw.

F01D884

2) Puller
P/N 290 876 298

548

2) Protective cap
(both ends)
P/N 290 876 557

554

3) Ring (both ends)
P/N 290 977 490

555

4) Ring halves (PTO)
P/N 290 977 475 (2)

556

5) Distance ring (MAG)
P/N 290 876 569

557

6) Ring halves (MAG)
P/N 290 276 025 (2)

558

7) Screw M8 x 40
P/N 290 840 681 (2)

559

8) Screw M8 x 70
P/N 290 841 201 (2)

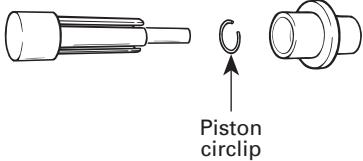
560

APPLICATION
All models.

Piston circlip installer
A) P/N 295 000 077
B) P/N 290 877 016

202

548



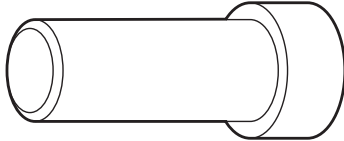
A diagram showing a piston circlip installer, a piston circlip, and a piston. The piston circlip is a C-shaped clip used to hold the piston in place.

A01B1P4

APPLICATION
A) 587 engine.
B) 657, 717 and 787 engines.

Pusher
P/N 290 876 605

229



A cylindrical pusher with a flange on one end.

A00C0Y4

APPLICATION
All engines except 787.

Bearing pusher
P/N 290 876 501

F00B074



A cylindrical bearing pusher with a flange on one end and a threaded rod passing through the center.

APPLICATION
787 engines.

PAGE 2 OF 19

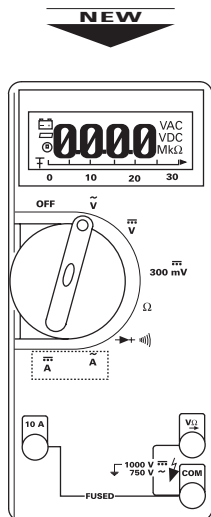
219 200 106

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ENGINE (continued) — MANDATORY SERVICE TOOLS

Digital multimeter
P/N 529 022 000

242



F01B104

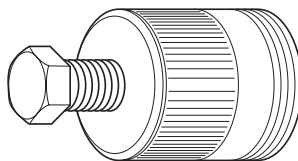
APPLICATION

All models.

Puller

P/N 295 000 106

5

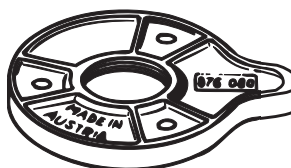


A00C1A4

Puller plate

P/N 290 876 080

549



A00C1R4

Extension handle

P/N 295 000 125

550



F01D164

Screw M8 x 35 (3)

P/N 290 841 591

551



F00A094

Sleeve (3)

P/N 290 847 220

552



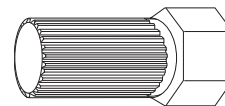
F00A0A4

APPLICATION

All engines except 787.

PTO flywheel
remover/installer
P/N 295 000 001

553



F01J0T4

APPLICATION

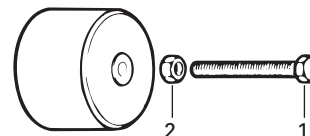
587, 657(X), 717 engines (except HX 5881/5882).

NOTE: This tool is also used for the impeller.

Puller

P/N 290 876 488

562



F01B0I4

APPLICATION

All engines.

A) Alignment tool support
P/N 295 000 090

563

B) Alignment shaft
P/N 295 000 093

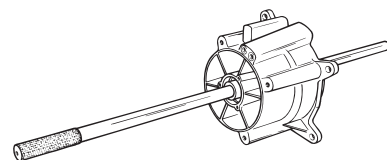
571

C) Alignment shaft
P/N 295 000 141

570

D) Adaptor
P/N 295 000 157

776



F01L2R4

APPLICATION

A) All models.

B) All models except HX and XP 5662.

C) HX.

D) HX (except 5880) and XP 5662.

ENGINE (continued) — MANDATORY SERVICE TOOLS

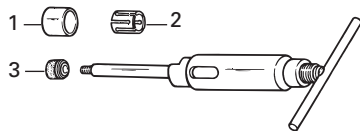
Piston pin puller

A) P/N 290 877 092

566

B) P/N 295 000 105

565



F01B0V4

APPLICATION

A) 657, 717 and 787 engines

Replacement parts:

1) Locating sleeve
P/N 290 877 181

772

2) Expansion sleeve
P/N 290 877 041

771

3) Extracting nut
P/N 290 877 155

770

B) 587 engine

Replacement parts:

1) Locating sleeve
P/N 295 000 118 (2)

769

2) Expansion sleeve
P/N 295 000 117 (2)

768

3) Extracting nut (2)
P/N 295 000 115

767

MPEM programmer

567

P/N 295 000 127



F01B254

APPLICATION

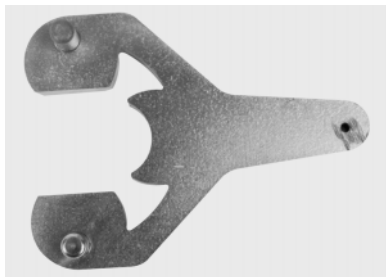
Models equipped with the DESS.

Flywheel extractor

777

P/N 295 000 156

NEW



F00B044

APPLICATION

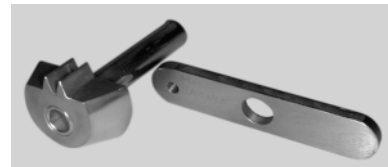
HX (except 5880) and models with a 787 engine.

Ring gear blocking tool

568

P/N 295 000 155

NEW



F01B264

APPLICATION

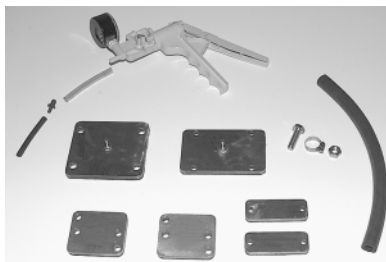
787 engine.

Engine leak tester kit

778

P/N 295 500 352

NEW



F01B2Q5

APPLICATION

All models.

Ring gear puller tool

569

P/N 420 976 235



F01B294

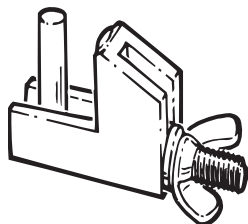
APPLICATION

787 engine.

COOLING/FUEL/OIL SYSTEMS — MANDATORY SERVICE TOOLS

Hose pincher
P/N 295 000 076

2



A01B2i4

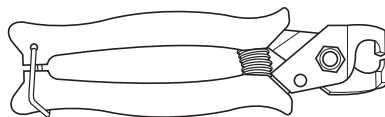
APPLICATION

All models.

Pliers
P/N 295 000 054

606

Caillau



F01B1T4

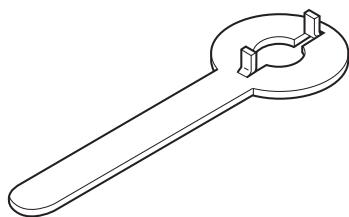
APPLICATION

All models.

NOTE: This tool is also used for the propulsion system.

Gear holder
P/N 290 277 905

235



A00C164

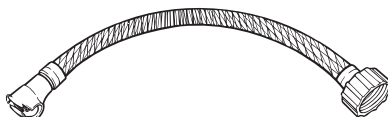
APPLICATION

All engines except 787.

Coupler hose
P/N 295 500 258

752

41 cm (16 in)



F01E0Z4

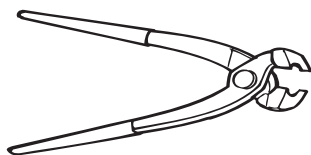
APPLICATION

All models without a jet pump support.

Pliers
P/N 295 000 070

601

Oetiker 1099



F01D174

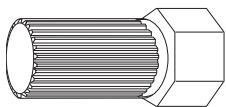
APPLICATION

All models.

PROPULSION SYSTEM — MANDATORY SERVICE TOOLS

Impeller remover/installer
P/N 295 000 001

553



F01J0T4

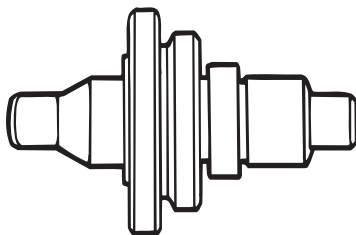
APPLICATION

All models.

NOTE: This tool is also used for the PTO flywheel.

Bearing/seal installer
P/N 295 000 107

604



F01J4K4

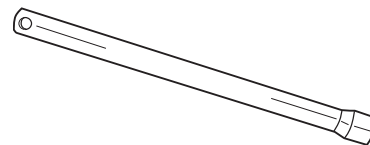
APPLICATION

All models.

VTS tool

607

P/N 295 000 133



F01B2P4

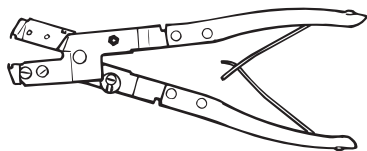
APPLICATION

All models with a rear mounted VTS motor.

Pliers
P/N 295 000 069

602

Oetiker 1090



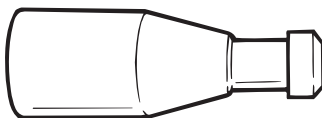
F01D184

APPLICATION

All models.

Impeller shaft guide
P/N 295 000 002

605



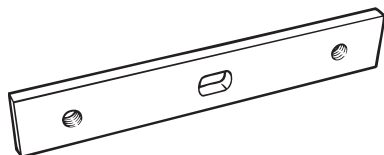
F01J1O4

APPLICATION

All models.

Impeller shaft holder
P/N 295 000 082

603



F01B0W4

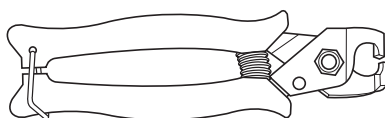
APPLICATION

All models.

Pliers
P/N 295 000 054

606

Caillau



F01B1T4

APPLICATION

All models.

NOTE: This tool is also used for the fuel system.

OPTIONAL SERVICE TOOLS

ENGINE

Ring compressor

A) P/N 290 876 972

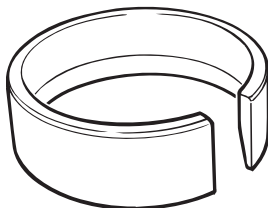
B) P/N 295 000 112

C) P/N 290 876 979

207

751

766



A01B1T4

APPLICATION

A) 587 engine (76 mm).

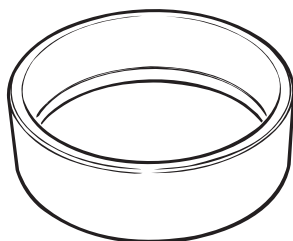
B) 657(X) engines (78 mm).

C) 717 and 787 engines (82 mm).

Coil centering tool

P/N 290 876 922

209



A01B1V4

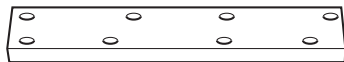
APPLICATION

All engines except 787.

Cylinder aligning tool

P/N 290 876 904

220



A00B084

APPLICATION

All engines except 787.

Stroboscopic timing light

P/N 529 031 900

225



A00B4F4

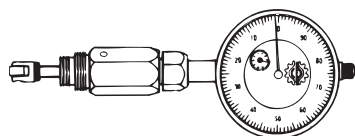
APPLICATION

All models.

Dial indicator (TDC gauge)

P/N 295 000 143

230



A00B4E4

APPLICATION

All models.

Distance gauge

A) P/N 290 876 826

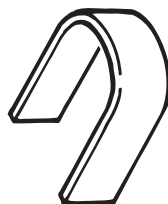
B) P/N 290 876 827

C) P/N 290 876 828

779

760

561



F01B0H4

APPLICATION

A) 587 and 657 engines.

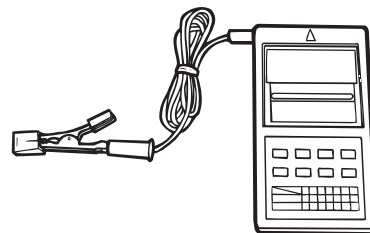
B) 717 engines.

C) 787 engine.

Digital/induction type tachometer

P/N 295 000 100

237



F01B1G4

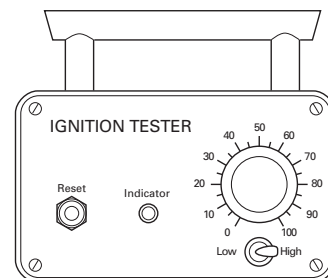
APPLICATION

All models.

Bombardier ignition tester

P/N 295 000 008

236



A00C1K4

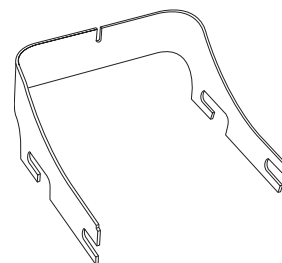
APPLICATION

All models.

Timing mark pointer

P/N 295 000 130

774



F01B2O4

APPLICATION

All engines except 787.

ENGINE (continued) — OPTIONAL SERVICE TOOLS

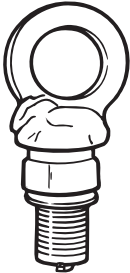
Timing mark pointer
P/N 295 000 135



F01H544

APPLICATION
787 engine.

Engine lifting device
Not sold by Bombardier
Do it yourself
Refer to *Shop Manual* section 03-03

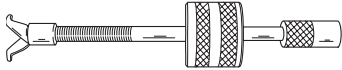


F01D0A4

APPLICATION
All models except 787.

Slide hammer puller
Not sold by Bombardier

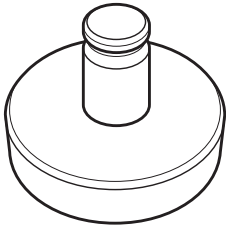
Snap-on: Handle CJ93-1
Hammer CJ125-6
Claws CJ93-4



F01J0Z4

APPLICATION
All models.
NOTE: This tool is also used to pull out impeller shaft seal.

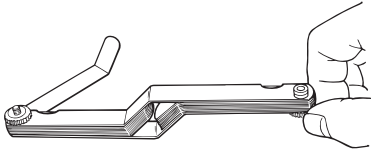
Oil seal pusher
P/N 290 877 740



F01B2C4

APPLICATION
787 engine.

Feeler gauge 45°
Not sold by Bombardier
Snap-on
FB 300 A



F01B1K4

APPLICATION
All models.

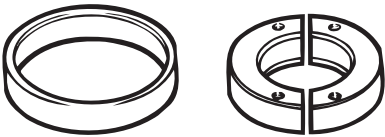
Protective mat
P/N 295 000 128



F02B0A4

APPLICATION
All models.

Ring halves and ring
P/N 290 876 330 (halves) (2)
P/N 290 977 480 (ring)



F01B2D4

APPLICATION
787 engine.

Terminal remover
Not sold by Bombardier
Snap-on
TT 600-4



F01B1J4

APPLICATION
All models.

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219 200 106

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ENGINE (continued) — OPTIONAL SERVICE TOOLS

Safety lanyard switch tool
P/N 295 000 121

775



F01B244

APPLICATION

Models equipped with the DESS.

A) Four-pin magneto harness

763

P/N 295 000 131

B) Six-pin magneto harness

755

P/N 295 000 136



F01B284

APPLICATION

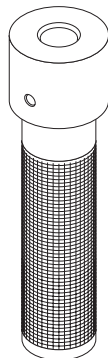
A) 587, 657 and 717,
1995 and newer.

B) 787 engine.

Handle

758

P/N 290 877 650



A00C3V4

APPLICATION

787 engine.

Crankshaft protector

764

P/N 420 876 552



F00B034

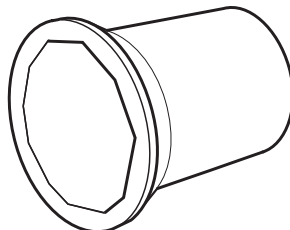
APPLICATION

For use with pullers.

Exhaust outlet tool

831

P/N 295 000 132



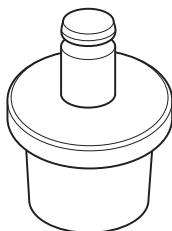
F01B2A4

APPLICATION

Exhaust nut on transom.

Rotary valve shaft pusher
P/N 290 876 609

757



F01B2B4

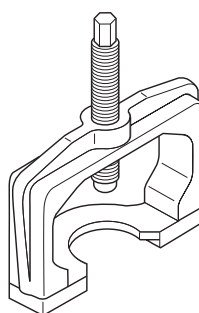
APPLICATION

787 engine.

Gear/bearing puller

765

P/N 290 877 665



F04B034

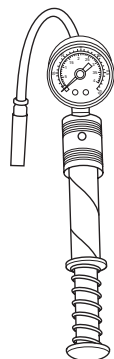
APPLICATION

787 engine.

COOLING/FUEL/OIL SYSTEMS — OPTIONAL SERVICE TOOLS

Pump gauge tester
(carburetor)
P/N 295 000 114

826



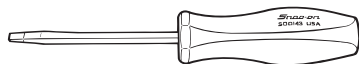
F01B0X4

APPLICATION

All models.

Screwdriver
Not sold by Bombardier

Snap-on
SDD-143



F01B1P4

APPLICATION

All models.

Lighted adjustable mirror
Not sold by Bombardier

Snap-on
50101



F01B114

APPLICATION

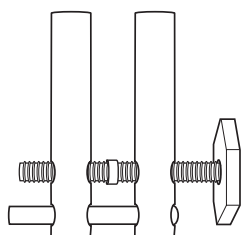
All models.

Hose pincher
P/N 529 032 500

773

(TYPICAL)

NEW

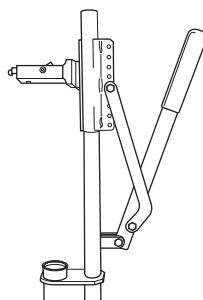


F01B234

APPLICATION

All engines.

Spring compressor
P/N 529 027 100



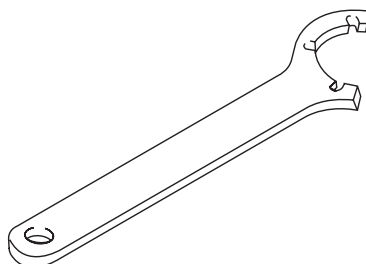
A01B404

APPLICATION

HX and XP (5662).

Suspension adjustment
wrench
P/N 529 012 200

833



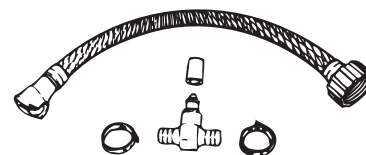
A25A014

APPLICATION

HX and XP (5662).

Flush kit
P/N 295 500 068

564



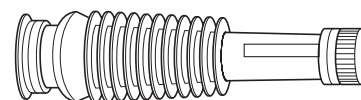
F01E014

APPLICATION

Models prior to 1992.

Flexible spout (oil)
P/N 414 837 300

834



F04B044

APPLICATION

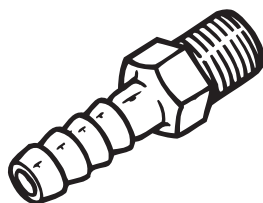
All models.

PROPULSION SYSTEM — OPTIONAL SERVICE TOOLS

Fitting

P/N 295 000 086

828



F01B0Z4

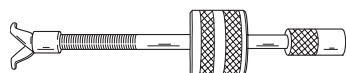
APPLICATION

All models.

Slide hammer puller

Not sold by Bombardier

Snap-on: Handle CJ93-1
Hammer CJ125-6
Claws CJ93-4



F01J0Z4

APPLICATION

All models.

NOTE: This tool is also used to remove rotary valve shaft bearing.

Hacksaw

Not sold by Bombardier

Snap-on
HS3



F01B1M4

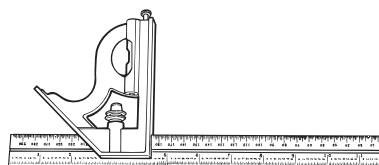
APPLICATION

All models.

Machinist's square

Not sold by Bombardier

Snap-on
PMF 122



F02B064

APPLICATION

Models equipped with reverse (except GTI 5641 and GTX 5640/5642).

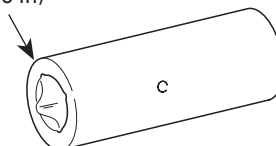
Fitting remover

Not sold by Bombardier

Do it yourself

Refer to *Shop Manual* sub-section 08-02

Deep socket
14 mm
(9/16 in)



F01J2R4

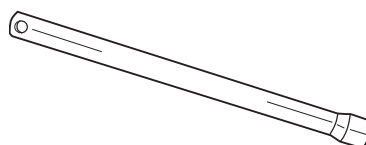
APPLICATION

All models.

Steering cable tool

P/N 295 000 145

780



F01B2P4

APPLICATION

HX model.

Jet pump bearing remover

P/N 295 000 144

781



F01J114

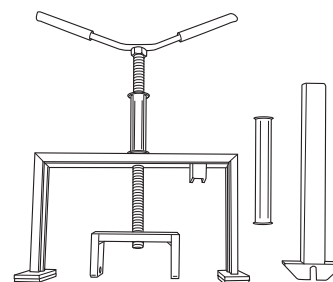
APPLICATION

All models.

Impeller housing
remover

P/N 295 000 113

829



F01L204

APPLICATION

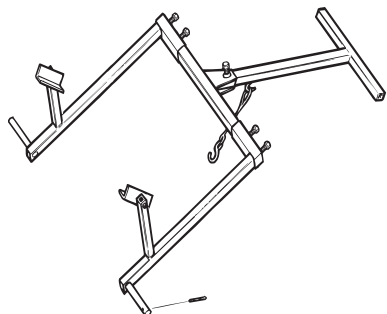
Models without a jet pump support.

WATERCRAFT HANDLING — OPTIONAL SERVICE TOOLS

Dolly (with wheels)

P/N 295 000 126

876



F01B014

Beach wheels
(set of 2 wheels)

P/N 295 000 005

877



F01B074

APPLICATION

Dolly.

Tie-down with ratchet

3.60 m (12 ft) long

P/N 295 100 011

885

APPLICATION

All models.

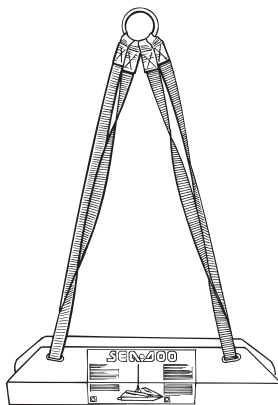
Lift kit

A) P/N 295 100 012

879

B) P/N 295 100 013

880



F01B1N4

APPLICATION

A) SP and GS series, XP model
(except 5662).

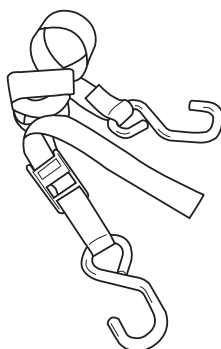
B) GT models.

Tie-down

1.50 m (5 ft) long

P/N 295 100 010

884



F00B014

APPLICATION

All models.

SERVICE PRODUCTS

NOTE: The numbers outlined in black (example: **1**) are reference to product numbers from other divisions (Ski-Doo Snowmobiles and/or Sea-Doo Jet Boats). Matching reference numbers indicate the same product is being used, even if the part numbers are different.

Loctite® is a trademark of Loctite™ Corporation.

Dow Corning® is a trademark of Dow Corning Corporation.

Medium strength
threadlocker
P/N 293 800 015

Loctite 242 (blue)
(10 mL)



A00B324

APPLICATION

Cylinder head screws.
Tuned pipe nut and screws.
Engine rubber mount screws.
Armature plate screws.
Magneto flywheel/crankshaft.
Carburetor mount nuts/screws.
Magneto coil screws.
Impeller housing cover screws.
Venturi/impeller housing screws.
Intake grate screws.
Engine support screws.
Impeller housing/hull nuts.
Steering nozzle screws.
Reverse gate screws.

High strength
threadlocker
P/N 293 800 005

Loctite 271 (red)
(10 mL)



A00B2U4

APPLICATION

Impeller shaft thread.

High temperature retaining
compound
P/N 293 800 039

Loctite 642
(50 mL)



F00B024

APPLICATION

Press fit parts on crankshafts.

High temperature
threadlocker
P/N 290 899 788

Loctite 648 (green)
(5 g)



A00B3D4

APPLICATION

Crankcase/plug at end of rotary
valve shaft.
Magneto/ring gear.

Retaining compound
P/N 413 703 100

Loctite RC/609 (green)
(10 mL)



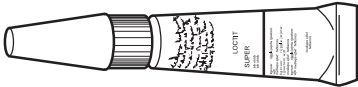
A00B2S4

APPLICATION

Used for retaining bushings,
bearings in slightly worn housing
or on shaft.

SERVICE PRODUCTS (continued)

General purpose instant adhesive
P/N 293 800 021
Loctite 495



A00B2V4

APPLICATION
Rubber to metal bonding and most hard plastic.

Gasket stripper
P/N 295 000 110
(500 mL)



F01B1W4

APPLICATION
Mating surfaces of cylinders and crankcase.
Crankcase halves.

Solvent
P/N 293 800 019
Loctite Safety Solvent 755
(12 oz)



A00B3M4

APPLICATION
Impeller shaft threads.
Drive shaft splines.
Impeller threads and splines.

Primer for gasket eliminator
P/N 293 800 041
Loctite 764



A00B3N4

APPLICATION
Crankcase halves mating surfaces.
Impeller shaft thread.
Venturi/impeller housing mating surfaces.

Gasket eliminator
P/N 293 800 007
Loctite 515
(50 mL)



A00B2T4

APPLICATION
Cylinder sleeve/O-ring groove.
Crankcase halves mating surface.
Crankcase screws.

Gasket eliminator
P/N 293 800 038
Loctite 518
(50 mL)



F01B124

APPLICATION
Impeller housing cover.
Venturi/impeller housing.
Impeller shaft seal.

Pipe sealant
A) P/N 293 800 018
B) P/N 293 800 013
A) Loctite 592 (50 mL)
B) Loctite 567 (250 mL)



A00B2W4

APPLICATION
Plug on impeller housing cover.
Plastic fitting tool (P/N 295 000 086) on impeller housing cover.
Cooling system fittings.

SERVICE PRODUCTS (continued)

Hylomar sealant
P/N 293 800 001

PL-32
(100 g)



A00B3F4

APPLICATION

Multi-purpose gasket and jointing compound.

Sealant

P/N 293 530 011

Sikaflex 221
(350 mL)



F01B1D4

APPLICATION

Baffle on applicable models.

Sikaflex primer 449
P/N 293 530 012

(475 mL)



F01B1E4

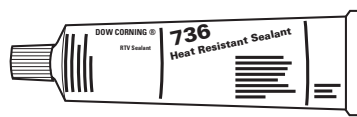
APPLICATION

For use with Sikaflex 221 sealant.

Heat resistant sealant

P/N 413 709 200

Dow Corning 736
(90 mL)



A00B3U4

APPLICATION

Tuned pipe 787 engine.

Sealant

P/N 413 710 300

Loctite 179
(80 mL)

APPLICATION

Exhaust system 787 engine.

Gun Kote

Not sold by Bombardier

Kal-Gard
Coating & Mfg. Corp.

APPLICATION

Magneto and armature plate.

Dielectric grease

P/N 293 550 004

Dow Corning
(150 g)



F01B164

APPLICATION

Battery posts and cable connectors.

Thermosensor switch.

Grease

P/N 293 550 005

(400 g)



A00B2L4

APPLICATION

PTO flywheel.

Super lube grease

P/N 293 550 014



A00B474

APPLICATION

Multi-purpose lubricant.

Lubricant

Not sold by Bombardier

G.E. Versilube
G341M



A00B1T4

or
Esso Beacon 325

APPLICATION

Sliding surface of starter armature shaft splines.

SERVICE PRODUCTS (continued)

Synthetic grease

912

P/N 293 550 010

(400 g)



F01B154

APPLICATION

Cylinder and cylinder head screws.

Carburetor linkage.

Impeller shaft seal lips.

Drive shaft/impeller splines.

PTO flywheel.

Anti-seize lubricant

362

P/N 293 800 023

Loctite anti-seize
lubricant
12 oz (454 g)



F01B174

APPLICATION

Crankshaft thread/PTO flywheel.

Crankshaft bearing seat.

Spark plug threads.

Magneto housing cover screws.

Bombardier lube

913

P/N 293 600 016

(12 x 14 oz)



F01B0S4

APPLICATION

Throttle cable.

Wear ring (when new).

Corroded parts.

Engine.

Storage.

Sea-Doo fuel stabilizer

375

P/N 413 408 600

(8 oz)



A00B3V4

APPLICATION

Fuel system.

Bombardier-Rotax

915

injection oil

P/N 413 802 900

(12 x 1 L)



F01B184

APPLICATION

All models.

Bombardier-Rotax injection oil

916

P/N 413 803 000

(3 x 4 L)

P/N 413 803 200

962

(205 L)



F01B2H4

APPLICATION

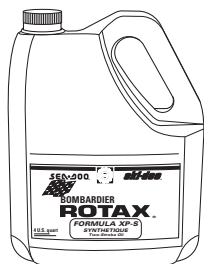
All models.

SERVICE PRODUCTS (continued)

Bombardier-Rotax Formula XP-S
synthetic injection oil

P/N 413 711 000 (3 x 4 L) **969**

P/N 413 710 700 (205 L) **970**



F01B354

APPLICATION

All models.

Bombardier-Rotax
Formula XP-S synthetic
injection oil

P/N 413 710 500 (12 x 1 L) **937**



F01B2G4

APPLICATION

All models.

Jet pump oil

P/N 293 600 011
(12 x 6 oz) **914**

Sea-Doo
synthetic jet pump oil



F01B0P4

APPLICATION

All models.

A) Silicone "Ultra Black"
P/N 293 800 030 **901**

B) Silicone
"Ultra Black HB"
P/N 293 800 028 **902**

Loctite 598
(300 mL)



F01B1A4

APPLICATION

Riding plate, deflector, jet pump
support.

Jet pump (on applicable models).

732 Multi-purpose sealant
P/N 293 800 006 **917**

Dow Corning (90 mL)
(clear)



F01B1C4

APPLICATION

Riding plate screw.

Sealant adhesive
P/N 293 800 033 **934**

Adchem 4511
(clear)



F01B1S4

APPLICATION

Riding plate screw.

Sponsons.

Adhesive activator
P/N 293 530 036 **931**

(250 mL)



F01B1Z4

APPLICATION

Decals.

Sea-Doo Cleaner

P/N 293 110 001 (400 g) **946**

P/N 293 110 002 (4 L) **947**



F01B2J4

APPLICATION

All models.

SERVICE PRODUCTS (continued)

Spray paint for metallic parts only

- A) White (140 g) **926**
P/N 293 500 029
- B) Purple (140 g) **930**
P/N 293 500 020
- C) Yellow (140 g) **925**
P/N 293 500 008
- D) Charcoal (140 g) **927**
P/N 293 500 030
- E) Grey (140 g) **928**
P/N 293 500 009
- F) Blue (140 g) **929**
P/N 293 500 014
- G) Blue/Violet (140 g) **957**
P/N 293 500 077

Sea-Doo
paint



F01B0Q4

APPLICATION

- A) 1992 engines and later.
- B) Tuned pipe and muffler.
- C) 1991 engines and prior.
- D) Tuned pipe, muffler and flame arrester.
- E) Tuned pipe, muffler and flame arrester.
- F) Tuned pipe, muffler and flame arrester.
- G) Tuned pipe, muffler and flame arrester.

SMC spray paint

- A) Teal **941**
P/N 293 500 068
- B) Yellow (140 g) **949**
P/N 293 500 078
- C) Lavender (140 g) **950**
P/N 293 500 059
- D) Magenta (140 g) **951**
P/N 293 500 060
- E) Blue (140 g) **955**
P/N 293 500 073

Sea-Doo paint for SMC



F01B0Q4

APPLICATION

Storage cover.

- A) GTS 1994-95.
- B) GTI 1996-97.
- C) GTS 1992-1993.
- D) GTX 1992-1993.
- E) GT 1991.

Sea-Doo spray paint for gelcoat

- A) Teal **940**
P/N 293 500 063
- B) Green (140 g) **939**
P/N 293 500 062
- C) Turquoise **953**
P/N 293 500 066
- D) Light grey **954**
P/N 293 500 067
- E) Grey (140 g) **920**
P/N 293 500 040
- F) White (140 g) **921**
P/N 293 500 041
- G) Purple (140 g) **922**
P/N 293 500 042
- H) Rhodamine (140 g) **968**
P/N 293 500 083
- I) Super white (140 g) **956**
P/N 293 500 082
- J) Indigo blue (140 g)
P/N 293 500 102
- K) Yellow (140 g)
P/N 293 500 078
- L) Dark green (140 g)
P/N 293 500 101



F01B1Q4

APPLICATION

- A) SPX 1994-95.
- B) XP 1993-94.
- C) SPX 1993.
- D) SP/SPI 1993.
- E) SP 1990-91-92 and GT 1990-91.
- F) 1993-94 models.
- G) XP 1991-92.
- H) XP 800 1995.
- I) 1995 models and later.
- J) Hull GSX 1996.
- K) HX and XP 1995-96-97.
- L) Hull GTX 1996-97.

SERVICE PRODUCTS (continued)

Gelcoat (liquid)

A) Super white (1 L) **943**
P/N 293 500 075

B) White (1 L) **906**
P/N 293 500 033

C) Mauve (1 L) **907**
P/N 293 500 034

D) Grey (1 L) **908**
P/N 293 500 035

E) Light grey **909**
P/N 293 500 037

F) Green (1 L) **910**
P/N 293 500 038

G) Turquoise (1 L) **911**
P/N 293 500 039

H) Teal (1 L) **938**
P/N 293 500 069

I) Yellow (1 L) **963**
P/N 293 500 081

J) Marine green (1 L)
P/N 293 500 097

K) Indigo blue (1 L)
P/N 293 500 098

L) Yellow (1 L)
P/N 293 500 099

M) Dark green (1 L)
P/N 293 500 100

APPLICATION

- A) 1995 models and later.
- B) 1993-94 models.
- C) XP 1991-92.
- D) SP 1990-91-92 and GT 1990-91.
- E) SP/SPI 1995.
- F) XP 1993-94.
- G) SPX 1993.
- H) SPX 1994-95.
- I) HX, XP 800 1995 and XP 1995-96-97.
- J) SPX 1996.
- K) Hull GSX 1996.
- L) HX and XP 1995-96-97.
- M) Hull GTX 1996-97.

Seat paint (green) **952**

P/N 293 500 061



Spray 140g

F01B0Q4

APPLICATION

XP model 1993-94.

Gelcoat repair kit

A) P/N 295 500 430

B) P/N 295 500 340

C) P/N 295 500 216 **945**

D) P/N 295 500 100 **904**

E) P/N 295 500 009 **903**



F01B0R4

APPLICATION

- A) All 1997 models.
- B) All 1996 models.
- C) All 1995 models.
- D) 1993-94 models.
- E) 1992 and prior models.

Gelcoat paste (white) **905**

P/N 293 500 016

(10 oz)



F01B1F4

APPLICATION

Models prior to 1995.